```
SPEC ID       : QLA-BP-000000004503                                RESONANCE     : 9.8 / 10.0 CR
ATTRIBUTED TO : Can Onart // Hardware & CNC Consultant               CALIBRATED    : 2026-11-13
NODE ENDPOINT : https://qualia-teal.vercel.app/idea/b0000000-0000-0000-0000-000000004503
```

Self-Fixturing 5-Axis CNC Palette & Quick-Zero Tombstone Clamp

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[THE MECHANICS:]

Hardened steel zero-point bushings + low-profile cam wedges + sacrificial Delrin jaw inserts.

[UTILITARIAN VALUE:]

Modular hard-anodized 7075 aluminum fixture plate with repeatable 5-micron dowel indexing for rapid hardware runs.

[TARGET ECOSYSTEM:]

Digital manufacturing labs and hardware consultants running mixed small-batch CNC cells.

INTERACTIVE 3D TERMINAL & SOVEREIGN CRAFT ECOSYSTEM LINKS

1. Inspect Live 3D Simulation, Crash-Test BOM & 1-Click Claim/Delist:
   https://qualia-teal.vercel.app/idea/b0000000-0000-0000-0000-000000004503
2. Commission Verified Modular Sound & 3D Artisans (USD Bounties on Roily):
   https://roily-app.vercel.app/?tab=feed
3. Source Direct B2B Manufacturing & Code Execution (0% Tax on DealOff):
   https://deal-off.vercel.app/?from=qualia&title=Self-Fixturing%205-Axis%20CNC%20Palette%20%26%20Quick-Zero%20Tombstone%2
4. Hardware Unit-Economics Essays & Original Books by C.J. Night:
   https://cjnight.substack.com