```
SPEC ID       : QLA-BP-000000004502                                RESONANCE     : 9.8 / 10.0 CR
ATTRIBUTED TO : Nuno Teixeira // Industrial Design                 CALIBRATED    : 2026-11-13
NODE ENDPOINT : https://qualia-teal.vercel.app/idea/b0000000-0000-0000-0000-000000004502
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Bead-Blasted Titanium IEM Acoustic Nozzle & Micro-Detent Charging Puck

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[THE MECHANICS:]

5-axis turned titanium nozzle + sapphire-coated status ring + radial neodymium puck latch.

[UTILITARIAN VALUE:]

Grade-5 titanium acoustic bore paired with a weighted knurled charging puck that eliminates hinge slop.

[TARGET ECOSYSTEM:]

Boutique personal audio and CMF industrial studios building heirloom-grade electronics.

INTERACTIVE 3D TERMINAL & SOVEREIGN CRAFT ECOSYSTEM LINKS

1. Inspect Live 3D Simulation, Crash-Test BOM & 1-Click Claim/Delist:
   https://qualia-teal.vercel.app/idea/b0000000-0000-0000-0000-000000004502
2. Commission Verified Modular Sound & 3D Artisans (USD Bounties on Roily):
   https://roily-app.vercel.app/?tab=feed
3. Source Direct B2B Manufacturing & Code Execution (0% Tax on DealOff):
   https://deal-off.vercel.app/?from=qualia&title=Bead-Blasted%20Titanium%20IEM%20Acoustic%20Nozzle%20%26%20Micro-Detent%
4. Hardware Unit-Economics Essays & Original Books by C.J. Night:
   https://cjnight.substack.com